



GELEST RG® 04 OLEOPHOBIC REPROGRAPHIC SILICONE; PART A (Base)

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Issue date: 10/26/2015 Revision date: 7/18/2023 Version: 3.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Mixture
Product name	: GELEST RG® 04 OLEOPHOBIC REPROGRAPHIC SILICONE; PART A (Base)
Product code	: PP2-RG04A
Synonyms	: VINYL, METHYL MODIFIED SILICA in POLY(TRIFLUOROPROPYLMETHYLSILOXANE), VINYL TERMINATED; GELEST RG® 04 OLEOPHOBIC REPROGRAPHIC SILICONE ELASTOMER
Product group	: Blend
Chemical family	: ORGANOSILOXANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

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1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Serious eye damage/eye irritation, Category 2

H319

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



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	GHS07
Signal word (CLP)	: Warning
Hazard statements (CLP)	: H319 - Causes serious eye irritation.
Precautionary statements (CLP)	: P264 - Wash hands, forearms and face thoroughly after handling. P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 - If eye irritation persists: Get medical advice/attention.
EUH-statements	: EUH210 - Safety data sheet available on request.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Part A: Poly(trifluoropropylmethylsiloxane), vinyl terminated	CAS-No.: 68037-88-7	50 – 75	Eye Irrit. 2, H319
Part A: Vinyl, methyl modified silica	CAS-No.: 68988-89-6	15 – 35	Not classified
Siloxanes and Silicones, Me 3,3,3-trifluoropropyl, hydroxy-terminated	CAS-No.: 68607-77-2 EC-No.: 614-652-4	< 10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of water/.... Get medical advice/attention.
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: No information available.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.
Symptoms/effects after ingestion	: No information available.

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according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media : None known.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.
Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections

See Section 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapour and mist. Use only outdoors or in a well-ventilated area.
Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed.
Incompatible materials : Alkalis. Metal salts. Oxidizing agent. Precious metals.
Storage area : Store in a well-ventilated place. Store away from heat.

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according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Provide local exhaust or general room ventilation.

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

8.2.2.1. Eye and face protection

Eye protection:

Chemical goggles. Contact lenses should not be worn

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Neoprene or nitrile rubber gloves

8.2.2.3. Respiratory protection

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Translucent.
Appearance	: Clear liquid. Viscous.
Molecular mass	: (mixture)

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Odour	: Not available
Odour threshold	: Not available
Melting point	: < -60 °C
Freezing point	: Not available
Boiling point	: > 205 °C
Flammability	: Not available
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: 121 °C
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: A: 60000-80000
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: < 1 mm Hg @ 20°C
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: 1.36
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

VOC content : < 3 %

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions

B-part is reactive with metal salts and precious metals. Trifluoropropionaldehyde vapors may evolve from product used in open systems at temperatures above 150°C.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Alkalis. Metal salts. Oxidizing agent. Precious metals.

10.6. Hazardous decomposition products

Hydrogen. Organic acid vapors. Silicon dioxide. Trifluoropropionaldehyde.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified

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Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

Siloxanes and Silicones, Me 3,3,3-trifluoropropyl, hydroxy-terminated (68607-77-2)

STOT-single exposure	May cause respiratory irritation.
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STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

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Viscosity, kinematic	A: 60000-80000
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11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

Siloxanes and Silicones, Me 3,3,3-trifluoropropyl, hydroxy-terminated (68607-77-2)

Mobility in soil	1808000 Source: EPISUITE
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12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials	: Avoid release to the environment.

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SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.2. UN proper shipping name				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

14.6. Special precautions for user

Overland transport

No data available

Transport by sea

No data available

Air transport

No data available

Inland waterway transport

No data available

Rail transport

No data available

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

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PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

VOC Directive (2004/42)

VOC content : < 3 %

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information : Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

EUH210	Safety data sheet available on request.
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation

SDS EU (REACH Annex II) - Custom v22

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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GELEST RG® 04 OLEOPHOBIC REPROGRAPHIC SILICONE PART B (Crosslinker)

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Issue date: 10/26/2015 Revision date: 7/18/2023 Version: 3.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Mixture
Product name	: GELEST RG® 04 OLEOPHOBIC REPROGRAPHIC SILICONE PART B (Crosslinker)
Product code	: PP2-RG04B
Synonyms	: VINYL, METHYL MODIFIED SILICA in POLY(TRIFLUOROPROPYLMETHYLSILOXANE), VINYL TERMINATED with (part B) HYDRIDE FUNCTIONAL CROSSLINKER; GELEST RG® 04 OLEOPHOBIC REPROGRAPHIC SILICONE ELASTOMER
Product group	: Blend
Chemical family	: ORGANOSILOXANE

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : Chemical intermediate

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.

11 East Steel Road
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1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Serious eye damage/eye irritation, Category 2

H319

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



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according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

	GHS07
Signal word (CLP)	: Warning
Hazard statements (CLP)	: H319 - Causes serious eye irritation.
Precautionary statements (CLP)	: P264 - Wash hands, forearms and face thoroughly after handling. P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 - If eye irritation persists: Get medical advice/attention.
EUH-statements	: EUH210 - Safety data sheet available on request.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Part A: Poly(trifluoropropylmethylsiloxane), vinyl terminated	CAS-No.: 68037-88-7	50 – 75	Eye Irrit. 2, H319
Part A: Vinyl, methyl modified silica	CAS-No.: 68988-89-6	15 – 35	Not classified
Siloxanes and Silicones, Me 3,3,3-trifluoropropyl, hydroxy-terminated	CAS-No.: 68607-77-2 EC-No.: 614-652-4	< 10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335
Methylhydrosiloxane-dimethylsiloxane copolymer, trimethylsiloxane terminated	CAS-No.: 68037-59-2	< 5	Not classified
Cerium tetrahydroxide	CAS-No.: 12014-56-1	< 5	Not classified

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash with plenty of water/.... Get medical advice/attention.
First-aid measures after eye contact	: Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	: Never give anything by mouth to an unconscious person. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: No information available.
Symptoms/effects after skin contact	: May cause skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.

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Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Symptoms/effects after ingestion : No information available.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Water fog. Foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media : None known.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.

5.3. Advice for firefighters

Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapour and mist.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in Section 8.
Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Sweep or shovel spills into appropriate container for disposal.

6.4. Reference to other sections

See Section 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid all eye and skin contact and do not breathe vapour and mist. Use only outdoors or in a well-ventilated area.
Hygiene measures : Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed.
Incompatible materials : Alkalis. Metal salts. Oxidizing agent. Precious metals.

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Storage area : Store in a well-ventilated place. Store away from heat.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Provide local exhaust or general room ventilation.

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

8.2.2.1. Eye and face protection

Eye protection:

Chemical goggles. Contact lenses should not be worn

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Neoprene or nitrile rubber gloves

8.2.2.3. Respiratory protection

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Colour : Translucent.

GELEST RG® 04 OLEOPHOBIC REPROGRAPHIC SILICONE PART B (Crosslinker)

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Appearance	: Clear liquid. Viscous.
Molecular mass	: (mixture)
Odour	: Not available
Odour threshold	: Not available
Melting point	: < -60 °C
Freezing point	: Not available
Boiling point	: > 205 °C
Flammability	: Not available
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: 121 °C
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: A: 60000-80000 cSt; B: 800-1200 cSt
Solubility	: Insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: < 1 mm Hg @ 20°C
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: 1.36
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

VOC content : < 3 %

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in sealed containers stored under a dry inert atmosphere.

10.3. Possibility of hazardous reactions

B-part is reactive with metal salts and precious metals. Trifluoropropionaldehyde vapors may evolve from product used in open systems at temperatures above 150°C.

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Alkalis. Metal salts. Oxidizing agent. Precious metals.

10.6. Hazardous decomposition products

Hydrogen. Organic acid vapors. Silicon dioxide. Trifluoropropionaldehyde.

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Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

Siloxanes and Silicones, Me 3,3,3-trifluoropropyl, hydroxy-terminated (68607-77-2)

STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

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Viscosity, kinematic	A: 60000-80000 cSt; B: 800-1200 cSt
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11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

Cerium tetrahydroxide (12014-56-1)

LC50 - Fish [1]	26071.449 mg/l Source: ECOSAR
EC50 96h - Algae [1]	12936.45 mg/l Source: ECOSAR

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Methylhydrosiloxane-dimethylsiloxane copolymer, trimethylsiloxane terminated (68037-59-2)

Partition coefficient n-octanol/water (Log Pow)	4.84 Source: EPISUITE
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12.4. Mobility in soil

Methylhydrosiloxane-dimethylsiloxane copolymer, trimethylsiloxane terminated (68037-59-2)

Mobility in soil	15860 Source: EPISUITE
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Siloxanes and Silicones, Me 3,3,3-trifluoropropyl, hydroxy-terminated (68607-77-2)

Mobility in soil	1808000 Source: EPISUITE
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12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Sewage disposal recommendations : Do not dispose of waste into sewer.
Product/Packaging disposal recommendations : Incinerate. Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.2. UN proper shipping name				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

14.6. Special precautions for user

Overland transport

No data available

Transport by sea

No data available

Air transport

No data available

Inland waterway transport

No data available

Rail transport

No data available

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14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

VOC Directive (2004/42)

VOC content : < 3 %

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Other information : Prepared by safety and environmental affairs.

Full text of H- and EUH-statements:

EUH210	Safety data sheet available on request.
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2

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Safety Data Sheet

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Full text of H- and EUH-statements:	
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation

SDS EU (REACH Annex II) - Custom v22

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

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Gelest® RG 04 2-Part Oleophobic Reprographic Silicone Elastomer (10:1 kit)

Capsular
Description:

Thickness



thick

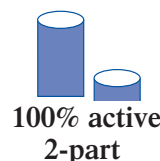
Cure **Pt**
catalyst

Hardness



medium

Type



Description

Gelest® RG 04 is a clear to translucent molding and encapsulation compound with greater resistance to swelling by hydrocarbons than conventional silicones, allowing for use of a wider range of solvents for microfluidic applications.

Cured Properties

Tensile Strength	1.5-2.0 MPa
Elongation	150-200%
Durometer, Shore A	25-30
Refractive Index (25°C)	1.39
Specific Gravity	1.36
Contact Angle, water	110°
Contact Angle, hexadecane	45°

Swell (wt%)

Toluene	7%
Heptane	2%

Standard Reprographic PDMS Swell (wt%)

Toluene	90%
Heptane	83%

Uncured Properties of Gelest® RG 04

Viscosity	(10:1) catalyzed: 30,000-35,000 cSt
	Part A (base): 65,000-70,000 cSt
	Part B (crosslinker): 800-1200 cSt

Application Methods

Thoroughly mix Part A with Part B in a 10:1 ratio. (Due to the high viscosity of this system, the mixing step is not as facile as standard PDMS elastomers.) De-air mix under vacuum for about 30 minutes. The pot-life is 6 hours at 25°C. Pot-life may be extended by storing at 5°C. Pour into mold or apply to substrate. Avoid entrapping air. Cure at 80°C for 4 hours or at room temperature for 72 hours.

Standard Packaging

PP2-RG04 Gelest® RG 04
100 g SpeedMixer™ kit
220 g kit (200g RG04-A, 20g RG04-B)
1.1 kg kit (1000g RG04-A, 100g RG04-B)